

BODY BUMPERSOFT 222 POLYESTER PUTTY

Technical Data Sheet No 501



VOC compliant with the regula-

New generation filler developed specifically to apply on plastic Bumpers excluding PE (Polyethylene)

Dries quickly

Is sanded easily

General Technical Description



Mix 2-3 % v/v Body Hardener with Body **Bumbersoft Putty**



Non force dry 30 -45 min / 23°C



IR drying 5-8 min distance: 60-70 cm

Surface

Bare steel

Plastic bumpers

excluding PE (Polyethylene)

Galvanized

Aluminium

Stainless steel

Fiberglass

Chrome

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: »» Apply evenly using a spatula on surface once well mixed



100:3 mix with **BODY HARDENER** Pot life: 4min / 23°C

4-5 minutes time to

apply with the spatula

before it starts hard-



1. BODY UNI-FINE



2. BODYFILLER LIGHT 3. BODYFILL 300, 305, 310, 307 4. BODYFILL 360

except in case of wet on wet application, where it is not recommended. 5. BODY 961 ETCH FILLING PRIMER except in case of wet on wet, where it is not recommended.



Store in a cool place



Always wear protec-



Specific Gravity: 1.70g / cm³

Solid Content (No thinner): 87% Weight

VOC (2001/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in the ready for use form of this product is 100 g/L. 2004/42/IIB(b)(250)100

Theoretical Coverage:

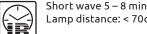
Cleaning of equipment: Clean after final use with Body 740 ACRYL NORMAL

Remarks:

- · Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

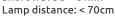
• Polyester materials have a limited shelf life. Store in a cool place and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



ening

Non force dry

30-45min / 23°C





tive equipment





P 120 - P 180 must be used in order to give a fine, non porous surface



Follow the application instructions mentioned in this TDS

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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